

Abstract

The overall purpose of this project is to create a process for designing and manufacturing a chassis (Mechanical Enclosure) for Hiller Measurements. As the Industrial Optimization sub-team, we focused on ways to optimize and fully document the process. The goal was to create procedures for utilizing 3-D generative design and printing software that most adults would be able to follow. Outside TCU students with little to no engineering background were brought in to test our procedures.

Background

Hiller Measurements designs, manufactures, and supports mission-critical test systems, assemblies, and instrumentation. They want a process that their employees could follow that goes from design to print with little to no experience. We have developed three procedures detailing the different steps within the process. These procedures include: creating generative structures using Autodesk Fusion 360 Generative Design, using Chitubox's slicer software to print a part, and using the Elegoo Saturn wash and cure station to process the parts for use.

Major Difficulties/ Learning Opportunities:

- shooting

Adapting Procedures for Non-Technical Use

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• Turnaround from learning procedures to writing documentation for said procedure in only a few weeks • Non-engineering students had no previous experience with 3D design software/printing software • Fusion 360 would occasionally have errors outside the control of the participant that needed trouble-

• Participants had a much easier time following video walkthroughs vs solely written procedure

Working Process of Creating Procedures

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Understand

Have profecienct understanding of Fusion360 and 3D-printing processes

Evaluate

Review the background knowledge of the targeted audience and adjust procedures to meet their level of understanding

Analyze

Modify the procedures where the participants reported issues for facilitation



