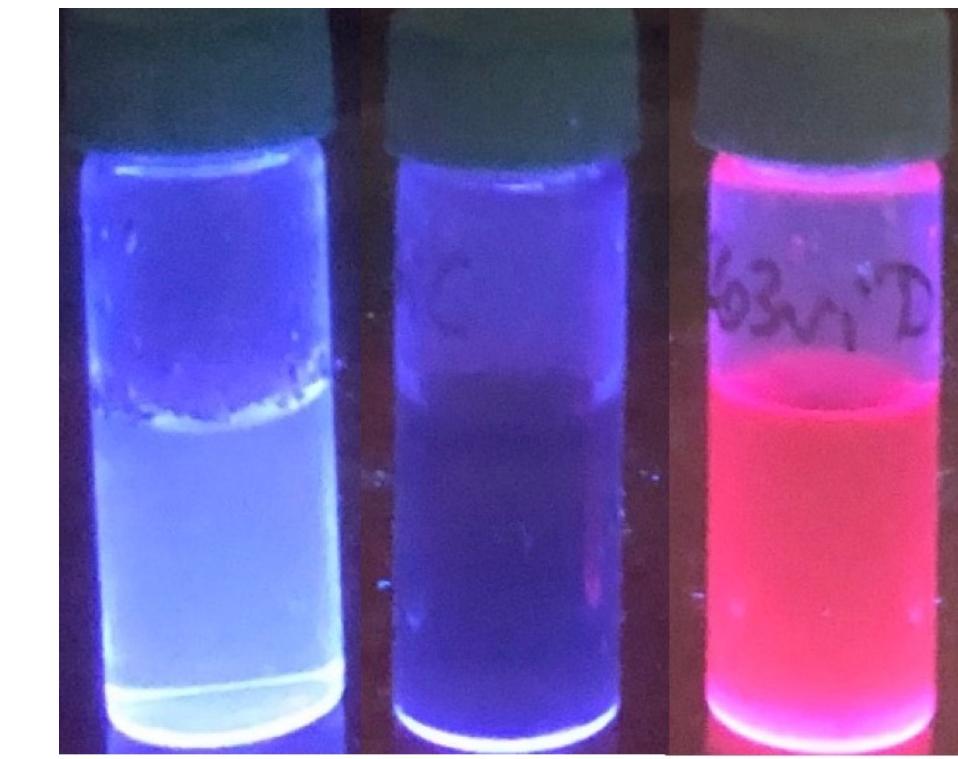


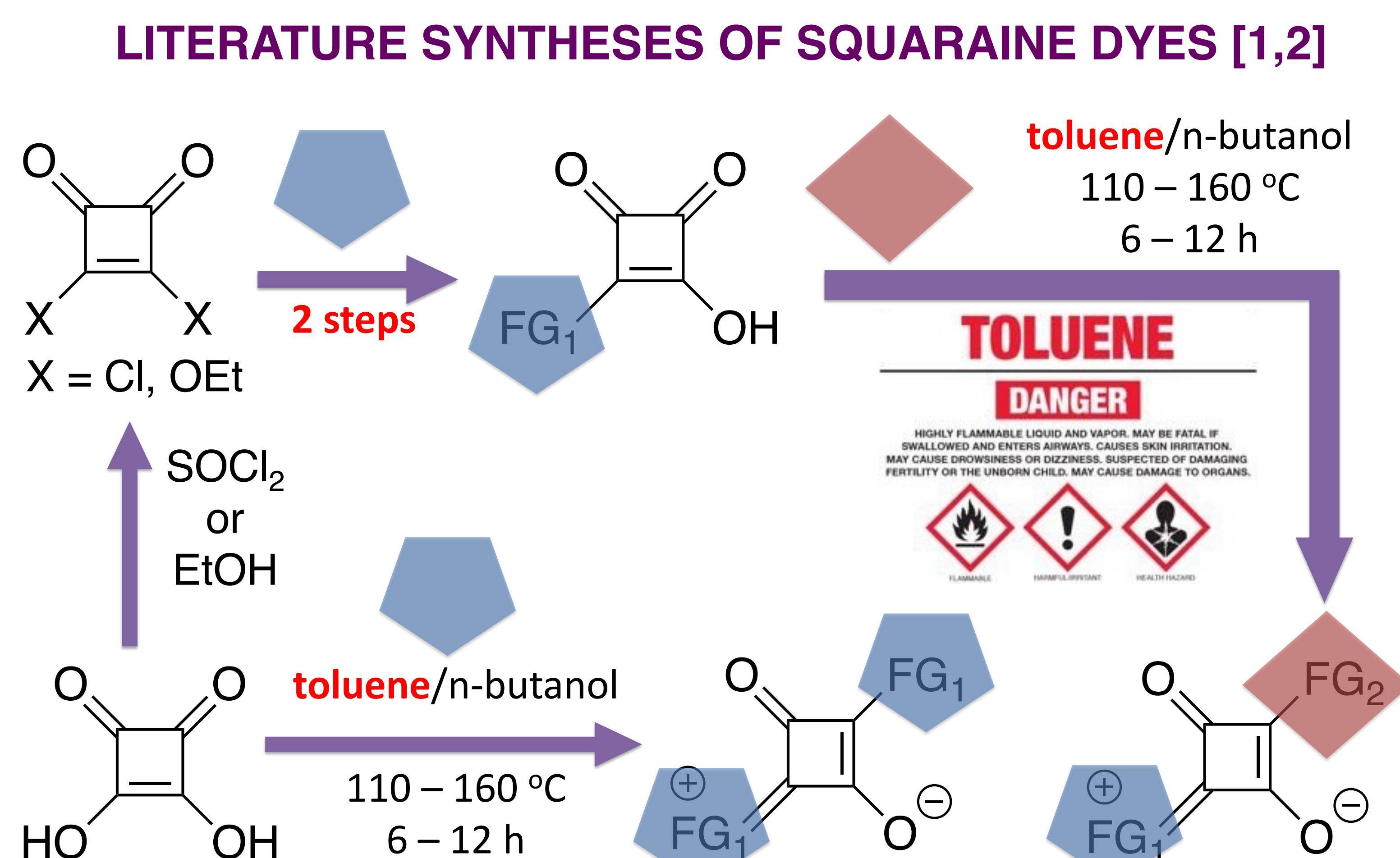
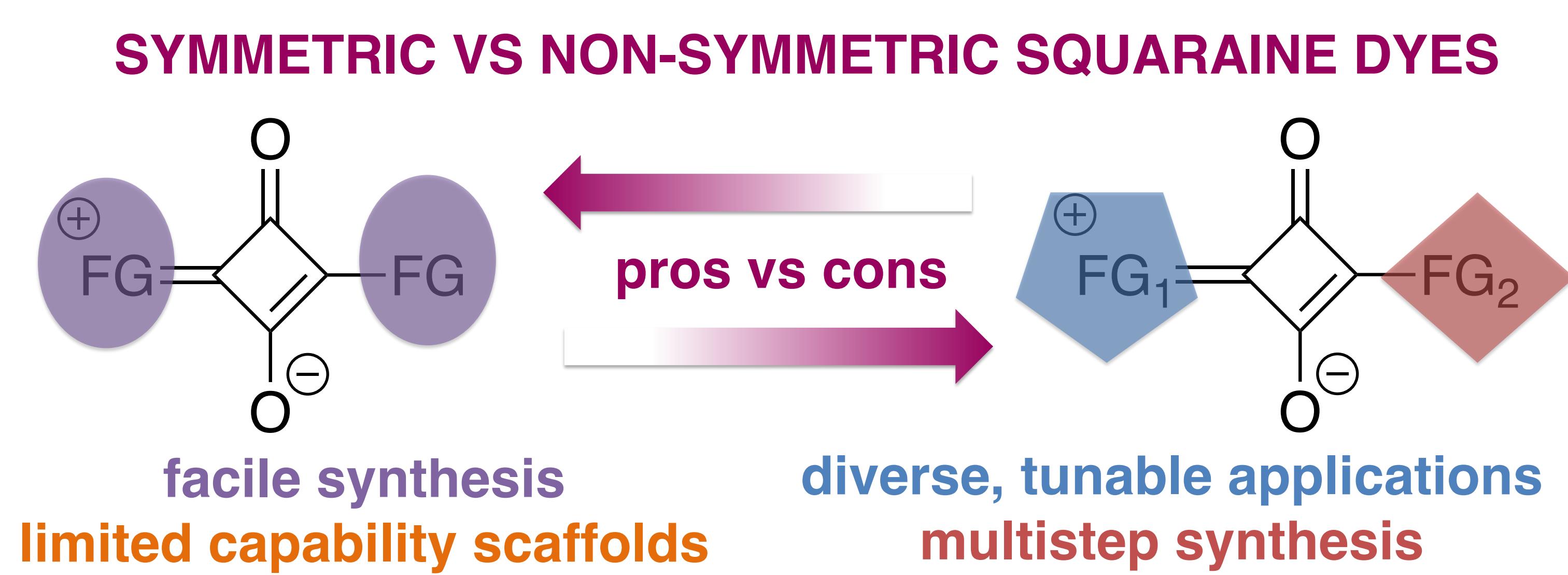
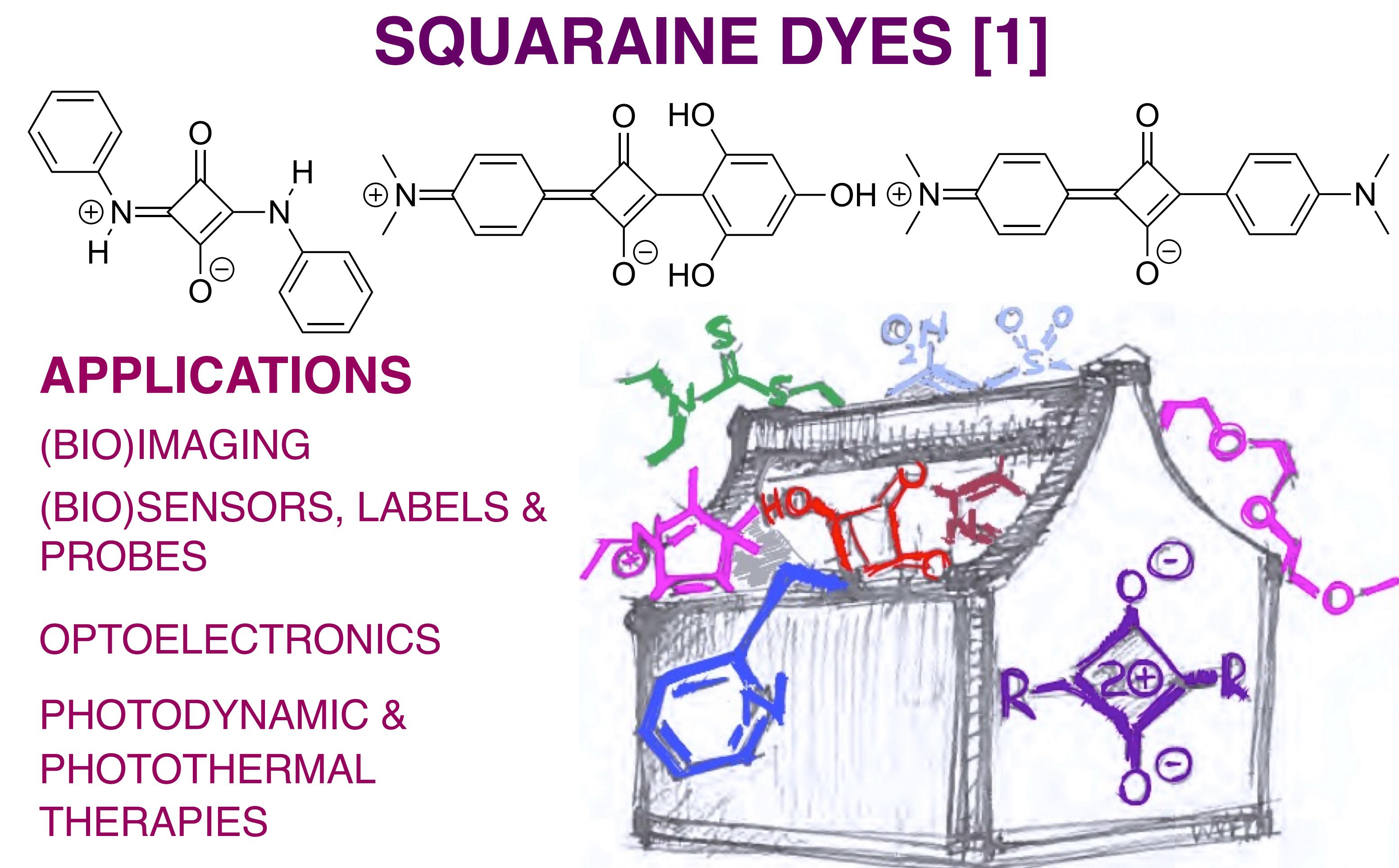
Green, Sustainable, and Efficient Syntheses of Squaraine Dyes For Biomedical and Energy-Related Applications

Daniel D. Ta, Ernesto Rodriguez, Jeanne M. Favret, and Sergei V. Dzyuba

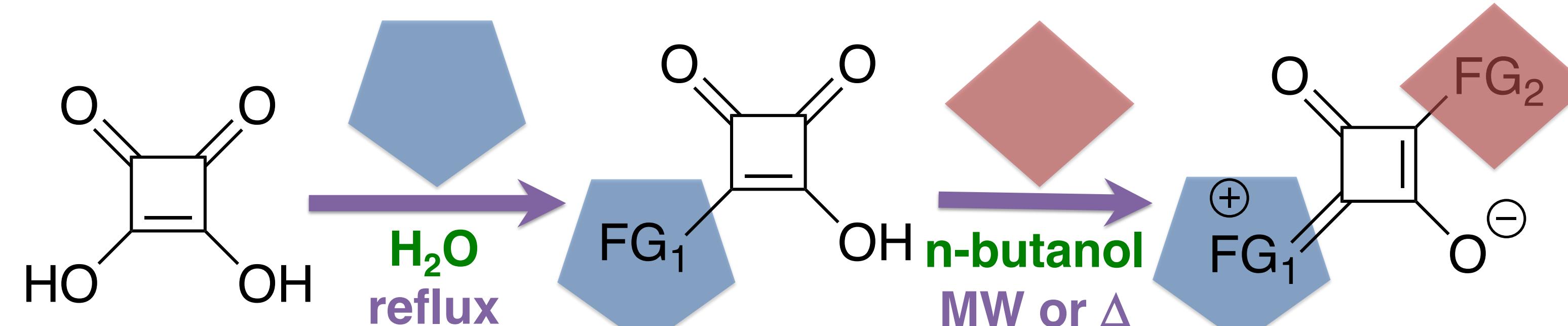
Department of Chemistry & Biochemistry, Texas Christian University; Fort Worth TX 76129



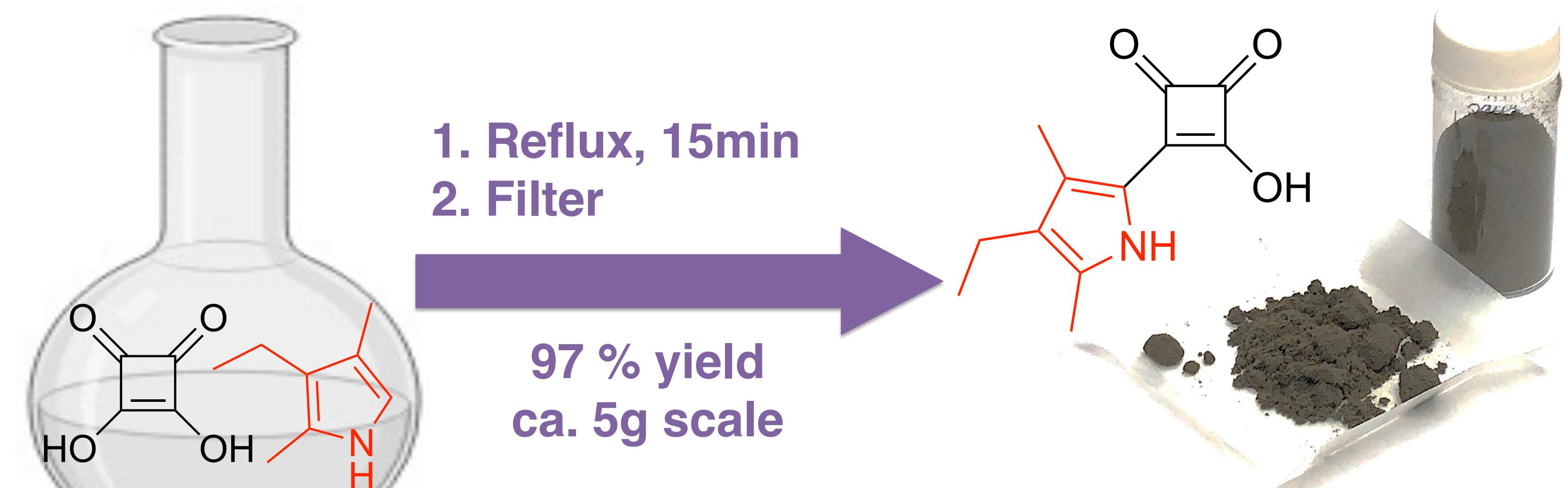
daniel.ta@tcu.edu



GREEN, MODULAR SYNTHESIS OF NON-SYMMETRIC SQUARAINES

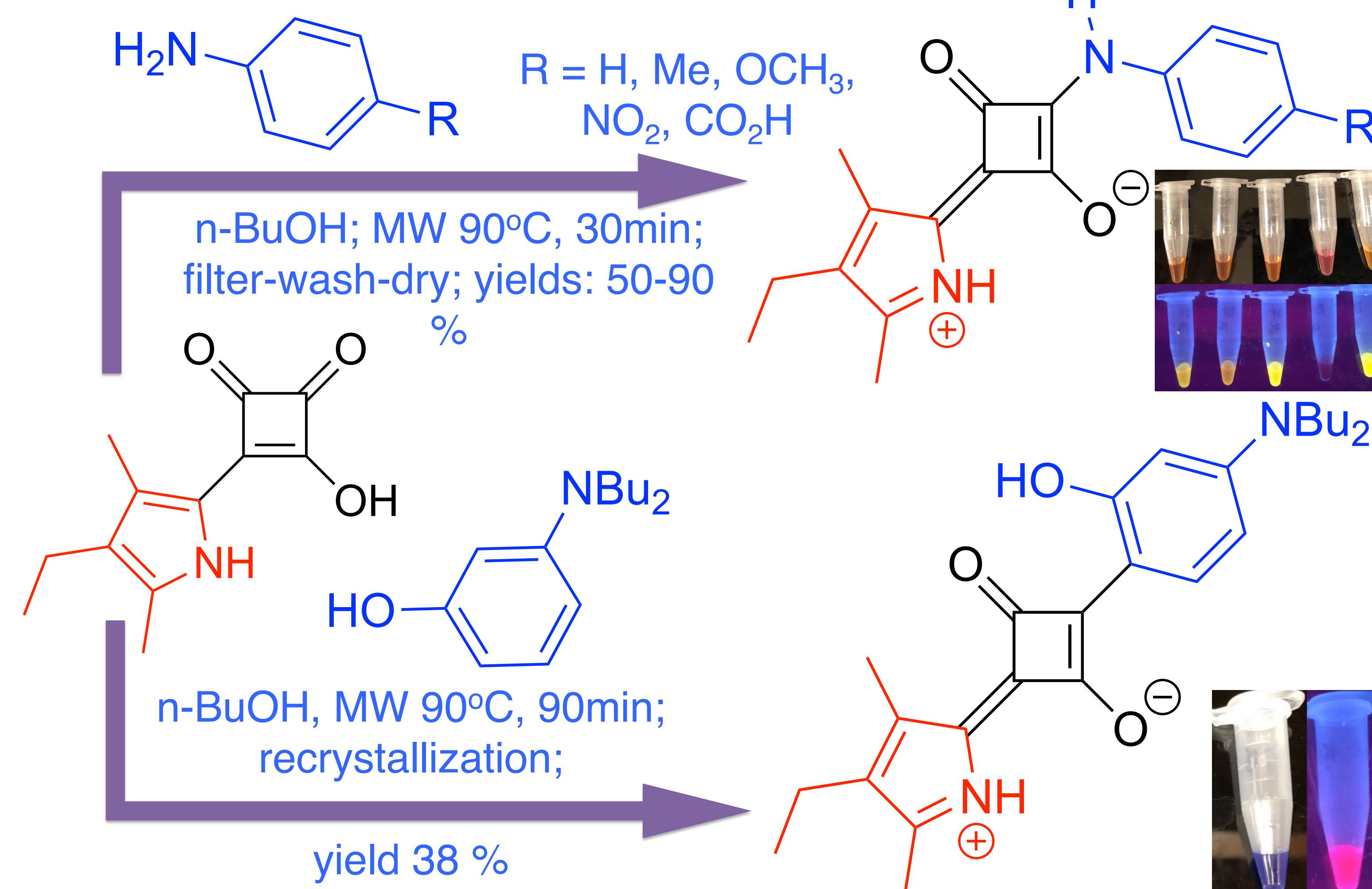


STEP 1: SYNTHESIS OF SEMI-SQUARINE PRECURSOR

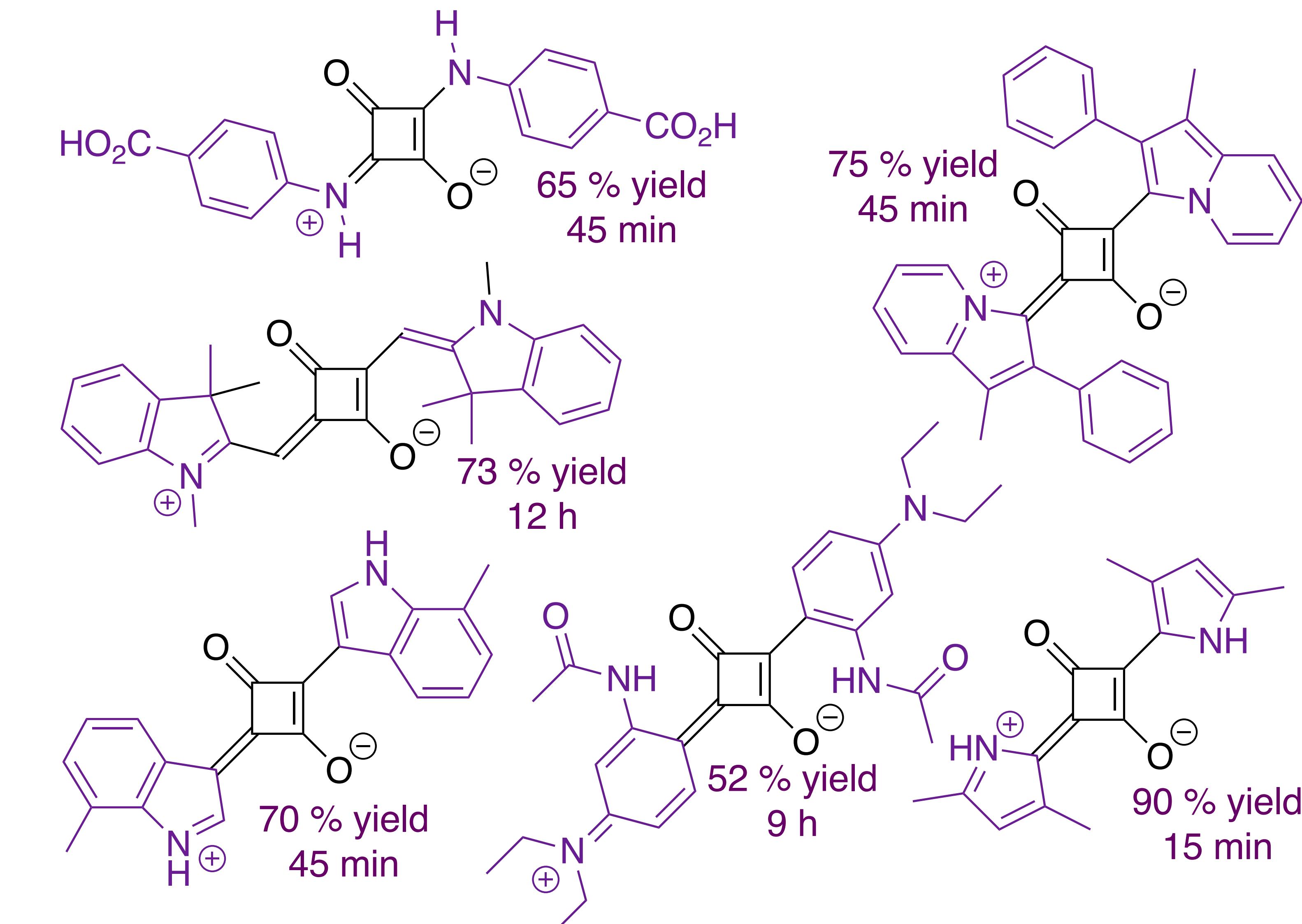
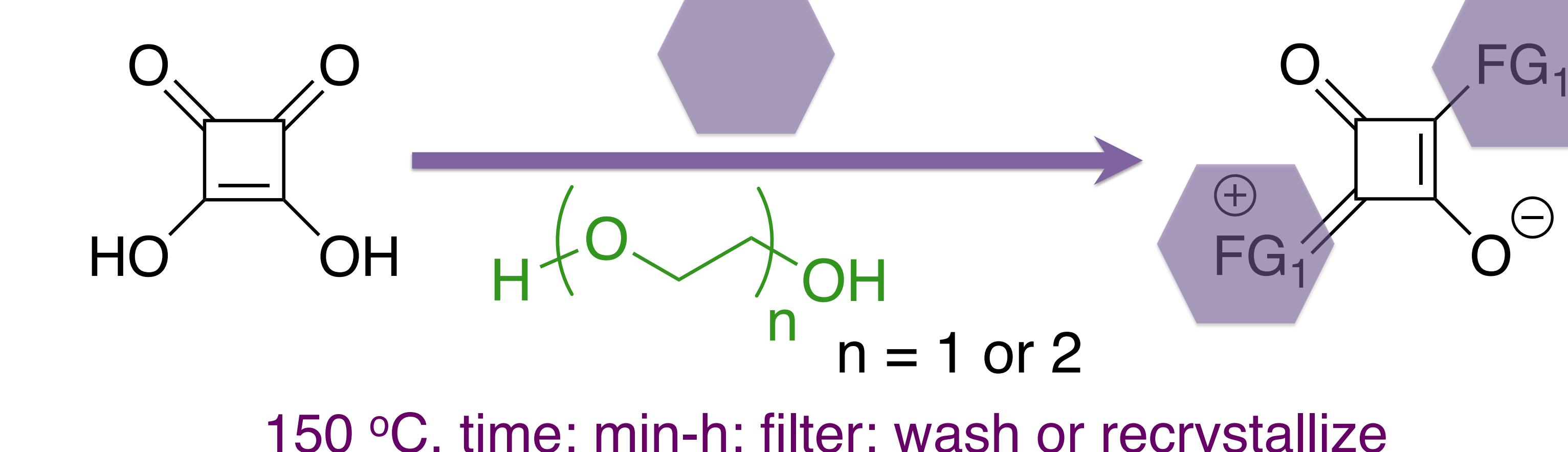


	our work [3a]	Literature [3b]
E-factor	0.2	6.2
Atom Economy	92.4	63.0
Mass Intensity	3.1	75.6
Process Mass Intensity	46.9	82.3

STEP 2: SYNTHESIS OF NON-SYMMETRIC SQUARAINES



GREEN, CHROMATOGRAPHY-FREE SYNTHESIS OF SYMMETRIC SQUARAINES



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- [2] a) www.osha.gov/toluene; b) Y. Chae, L. Kim, J. Lee, D. Kim, R. Cui, Y-J. An, *Environ. Pollution*, 2021, 289, 117836.
- [3] a) D.D. Ta, J.M. Favret, S.V. Dzyuba, *Compounds*, 2023, 3, 17; b) D. Kiel, H. Hartmann, *Dyes Pigments*, 2001, 49, 161.

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