

Developing a Robust Testing System for Evaluating Texas Instrument's Phase Light Modulator Devices

Authors: Rigo Santillan Faculty Advisor: Dr. Sue Gong

Background

Texas Instruments is developing a phase light modulator (PLM) device. Testing the performance of PLM devices requires a controlled and repeatable testing system. The team researched and evaluated a variety of LEDs, temperature and light sensors, as well as the electrical and optical components that are needed to operate and control the light sources and sensors. The selected light sources, sensors and the mechanical system are constructed in a compact system.



Objective

Develop a robust PLM testing system that can be used to characterize PLM response to a variety of illumination conditions. The test system should be able to test 20 PLM devices:

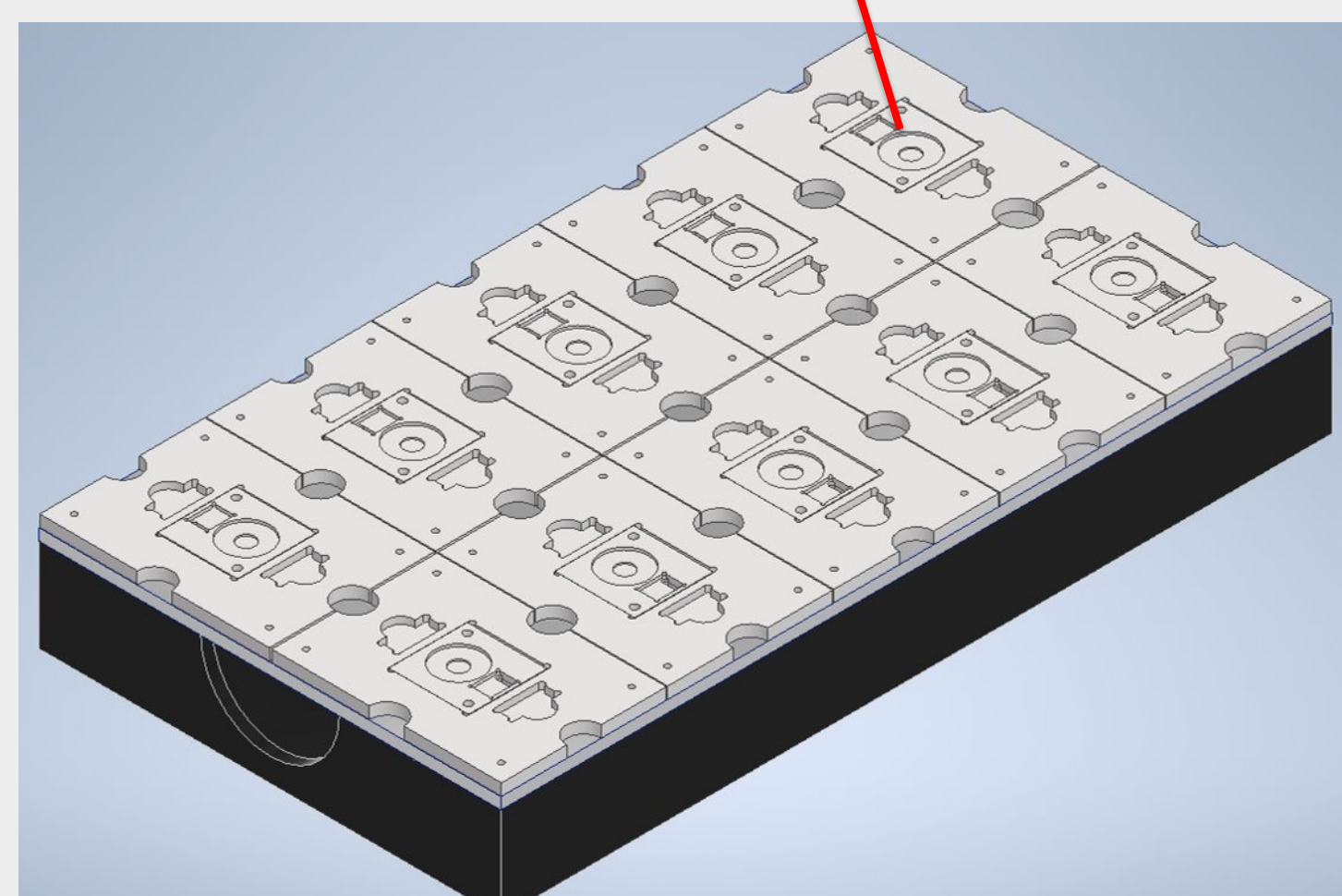
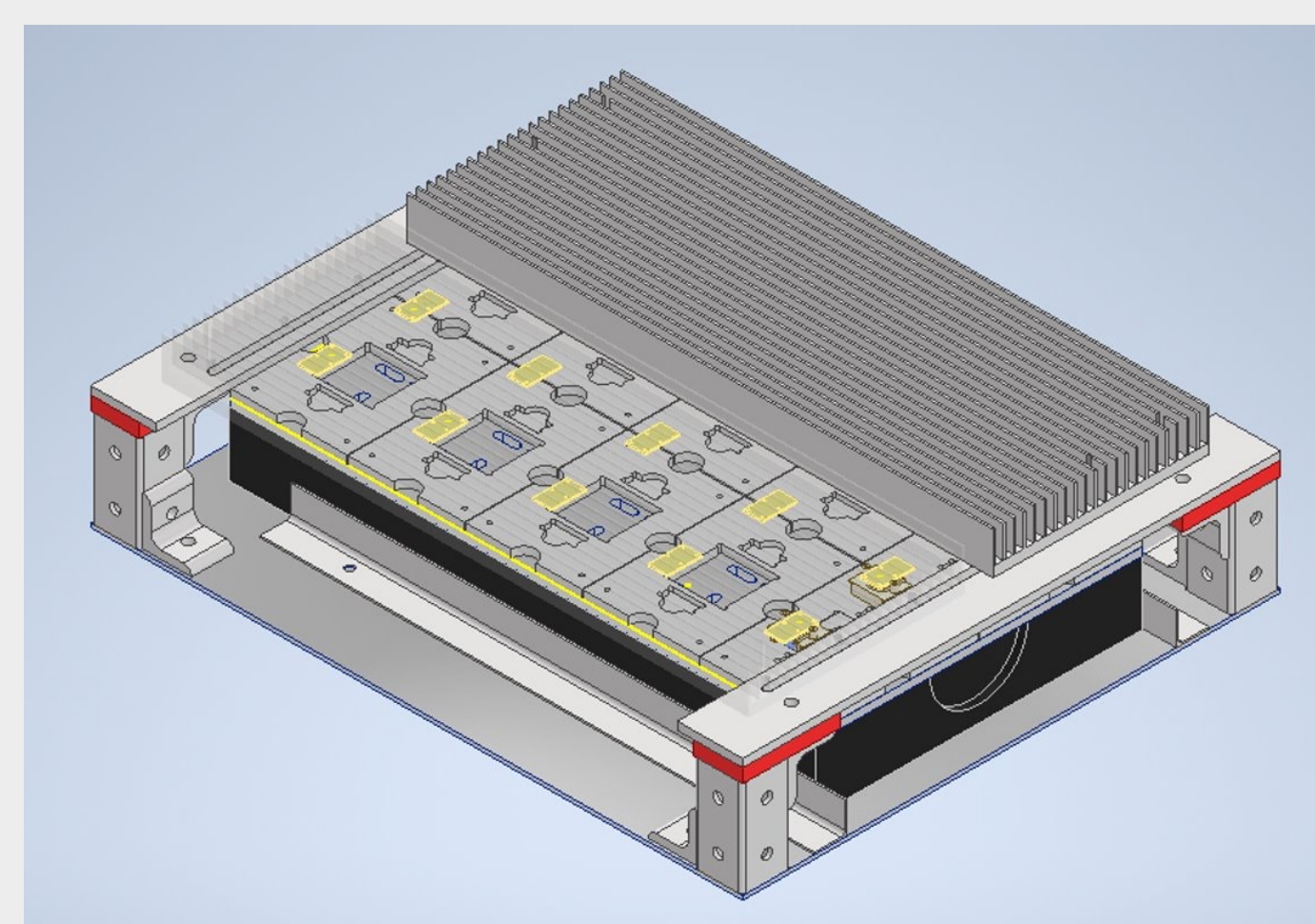
- Under different wavelengths and intensities of light
- At different incident angles
- With temperature and light intensity monitoring
- With automated data logging capabilities

Mechanical System

The design needed to incorporate all components of the system, but also provide physical structure to hold the system together. Two different subassemblies were created:

- Slide on box structure with:
 - PLM tray
 - Sensors Box
 - Electrical components
- Frame with alignment system for:
 - Heatsinks
 - LED light sources
 - Collecting and Collimating Lenses

Indicate what are the components ??



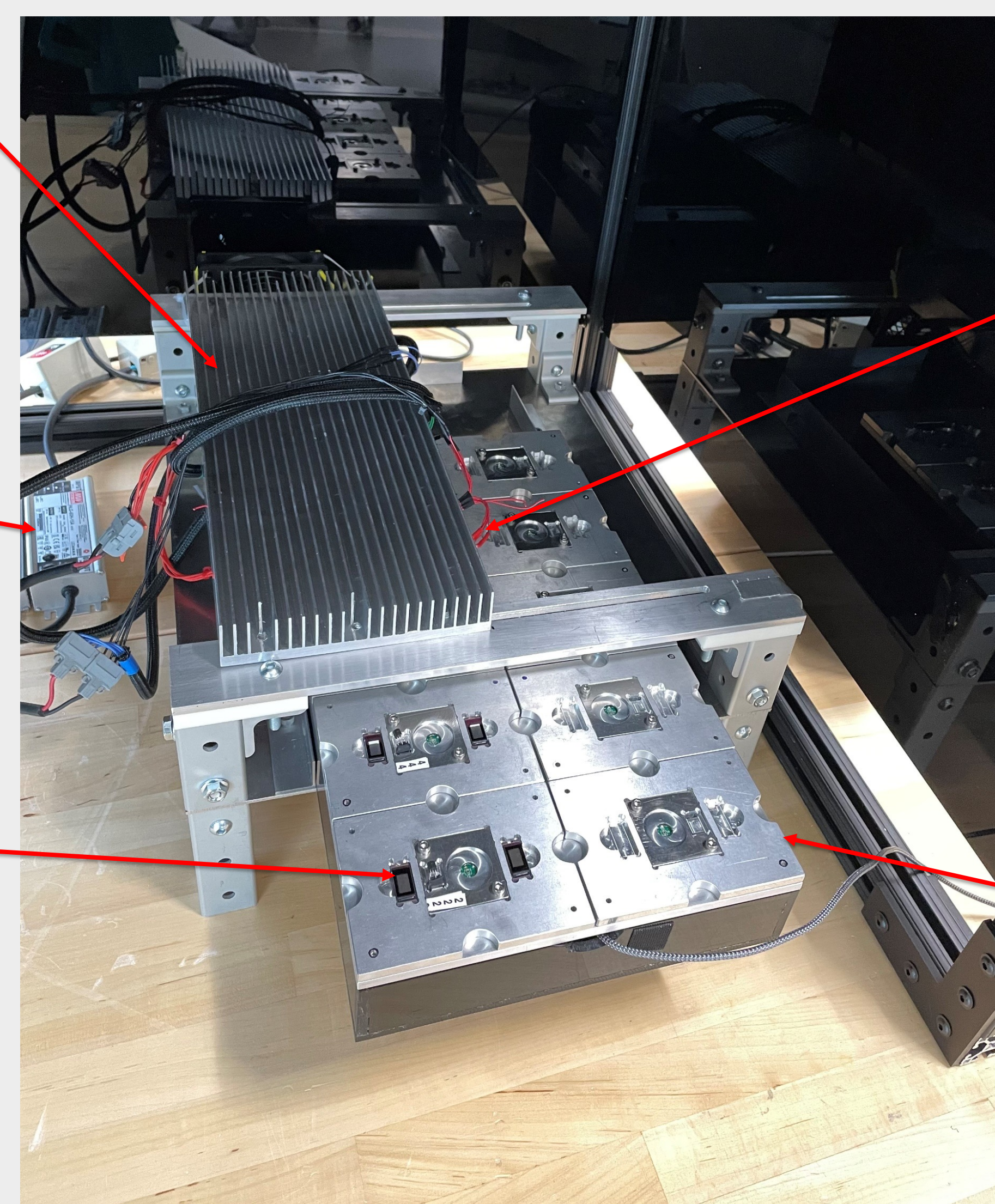
Testing System

The testing system include a variety of sensors, LED, lens and Mechanical components.

Heat sink

LED Drivers

Light And Temperature Sensor



LED

PLM Tray

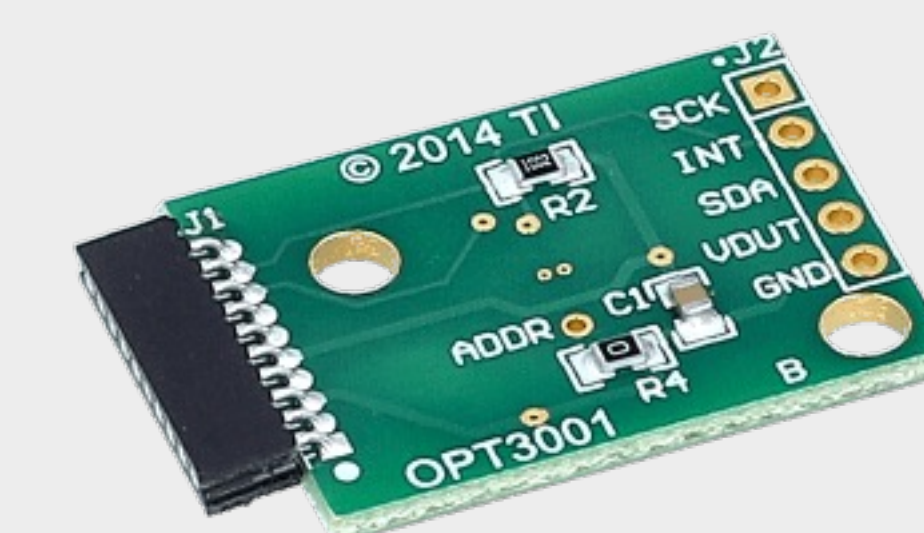
Sensor Integration

Light Intensity Sensor

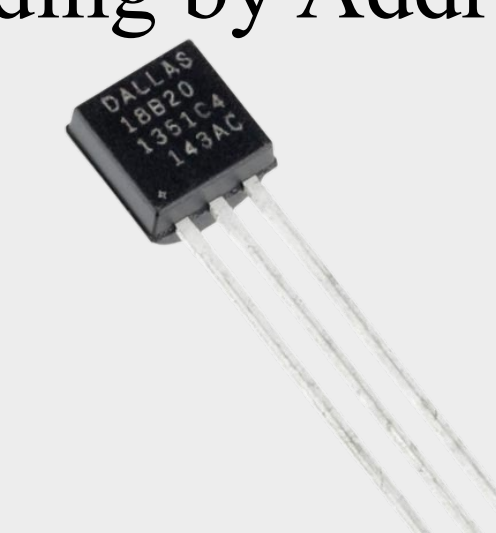
- Optical Spectrum: 300 nm to 1000 nm
- Measurement Levels: 1.2 nW/cm² to 10 mW/cm²
- Operating Temperature: -40° C to 85° C

Temperature Sensor

- $\pm 0.5^{\circ}$ C Accuracy
- Operating Temperature: -55° C to +125° C
- Single GPIO configuration
- Minimal size and wiring
- Reading by Address



TI OPT3002-EVM



Dallas DS18B20 Temp. Sensor



Light Integration

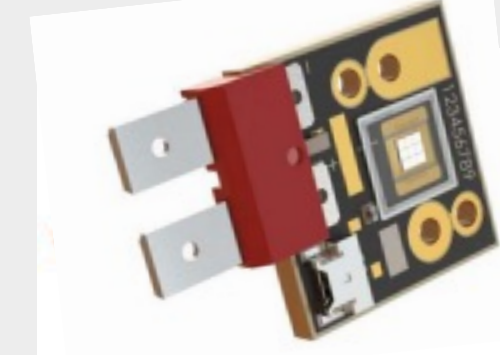
LEDs of different wavelengths are driven by varying currents to meet two different power density requirements.



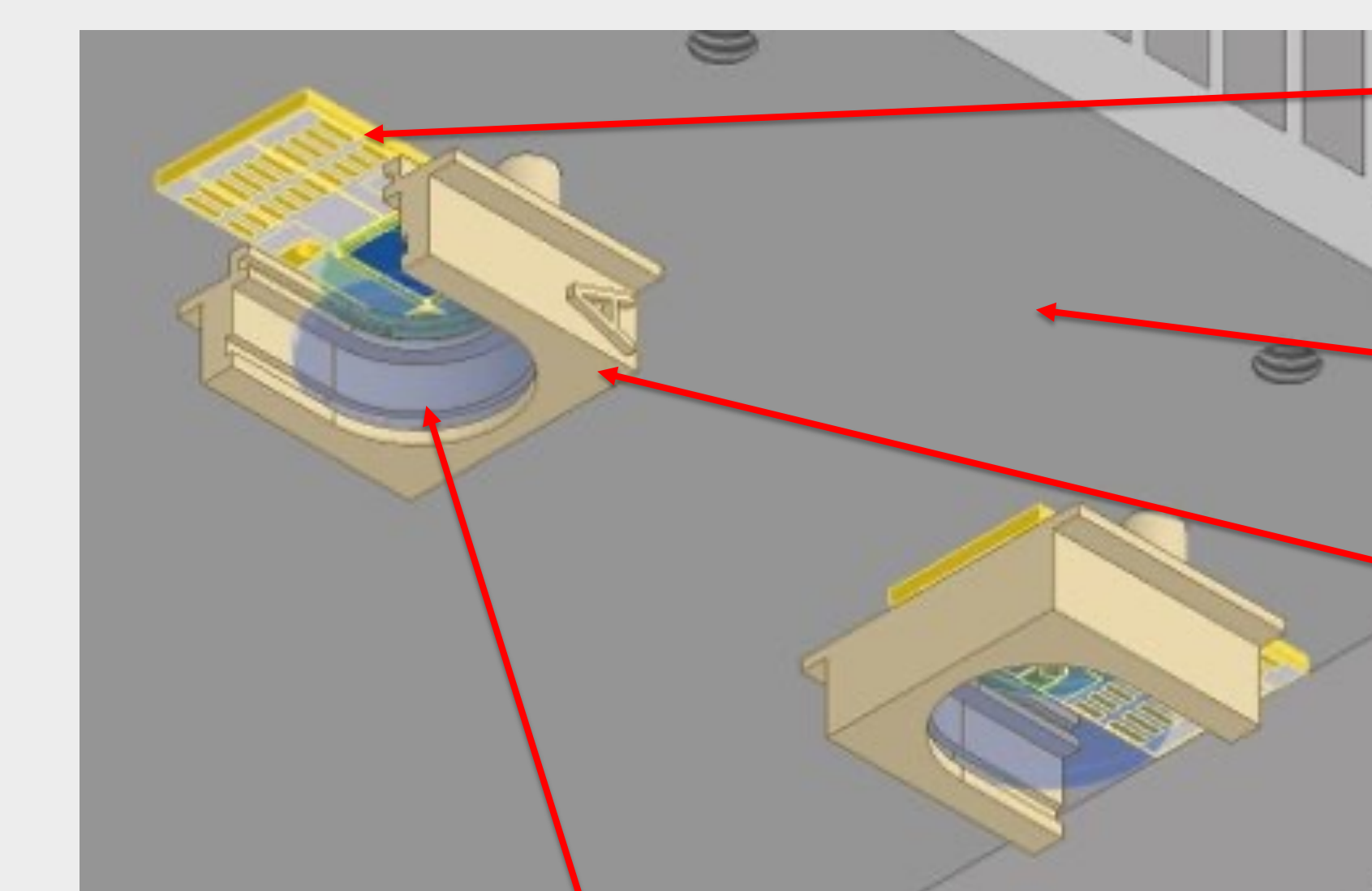
RGB LEDs



Blue LED



Green LED



LED

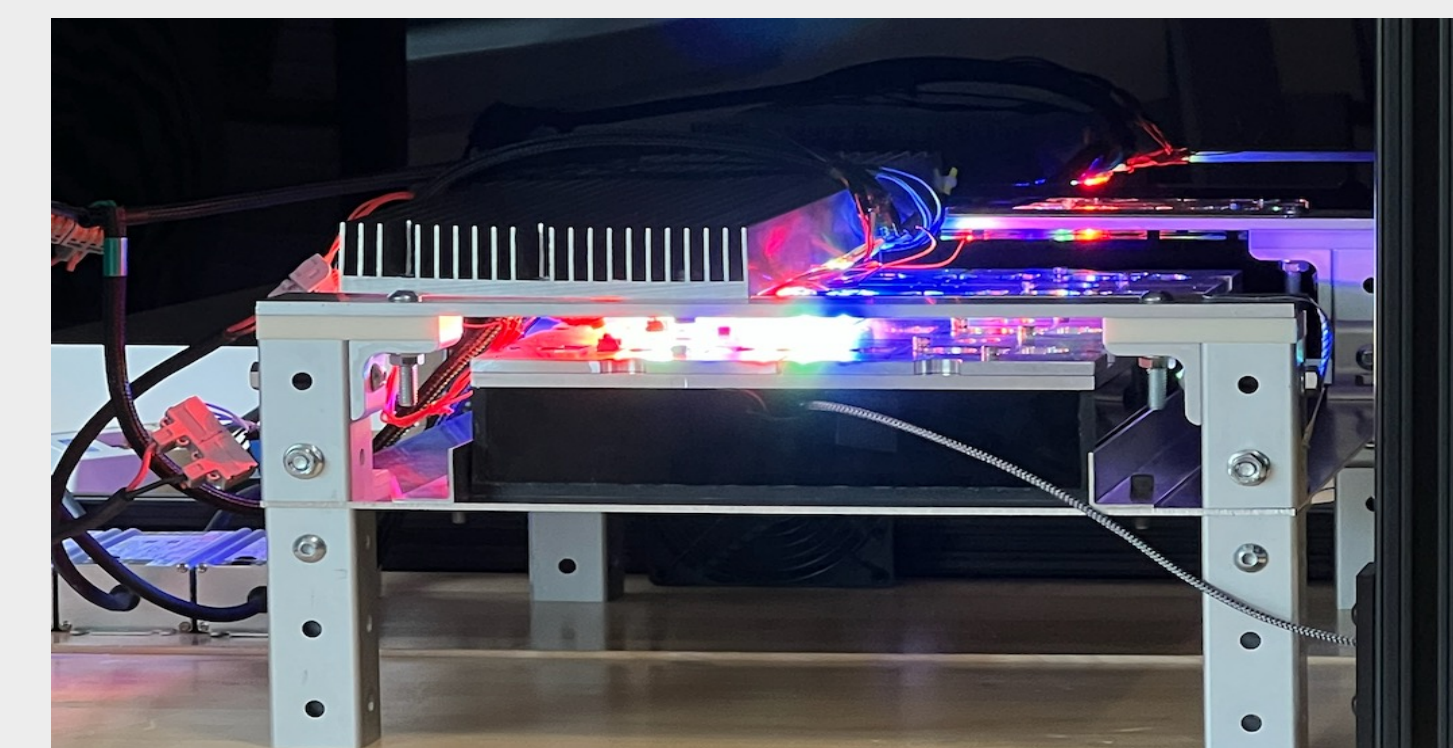
Heat Sink

Lens Holder

Collecting and Collimating Lens

Testing and Data Acquisition

- Start with a zeroth order test as a reference
- Perform a burn-in test for different durations
- Conduct a zeroth order test immediately
- Compare the results and evaluate any performance changes that may have occurred



Live Data

Data In (From Source)

Data coming from the current data source will appear below as it is received.

Current Data	CH1	CH2	CH3	CH4
4757.8	Low Power UV LED: 2000.00 mW/cm ²	Low Power Red LED: 7000.00 mW/cm ²	Low Power Green LED: 30700.00 mW/cm ²	Low Power Blue
Historical Data	CH1	CH2	CH3	CH4
4712.3	Low Power UV LED: 2000.00 mW/cm ²	Low Power Red LED: 7000.00 mW/cm ²	Low Power Green LED: 30700.00 mW/cm ²	Low Power Blue
4715.5	Low Power UV LED: 2000.00 mW/cm ²	Low Power Red LED: 7000.00 mW/cm ²	Low Power Green LED: 30700.00 mW/cm ²	Low Power Blue
4718.8	Low Power UV LED: 2000.00 mW/cm ²	Low Power Red LED: 7000.00 mW/cm ²	Low Power Green LED: 30700.00 mW/cm ²	Low Power Blue
4722.0	Low Power UV LED: 2000.00 mW/cm ²	Low Power Red LED: 7000.00 mW/cm ²	Low Power Green LED: 30700.00 mW/cm ²	Low Power Blue
4725.3	Low Power UV LED: 2000.00 mW/cm ²	Low Power Red LED: 7000.00 mW/cm ²	Low Power Green LED: 30700.00 mW/cm ²	Low Power Blue
4728.5	Low Power UV LED: 2000.00 mW/cm ²	Low Power Red LED: 7000.00 mW/cm ²	Low Power Green LED: 30700.00 mW/cm ²	Low Power Blue
4731.8	Low Power UV LED: 2000.00 mW/cm ²	Low Power Red LED: 7000.00 mW/cm ²	Low Power Green LED: 30700.00 mW/cm ²	Low Power Blue
4735.1	Low Power UV LED: 2000.00 mW/cm ²	Low Power Red LED: 7000.00 mW/cm ²	Low Power Green LED: 30700.00 mW/cm ²	Low Power Blue

Burn-In Test Parameters

- Light intensity: 3.14 w/cm²
- Time: 24, 48, 72, 96 hours
- Wavelength: 405nm – 905 nm

Acknowledgements

We thank Texas Instruments, and Mr. Jim Hall, for sponsoring this project and the TCU faculty and staff for providing us with support.